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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/599,334	06/28/2007	Yasuyuki Goto	2150LT/100227	7073
32885 STITES & HA	7590 RBISON PLLC	1	EXAM	IINER
401 COMMERCE STREET			BOHATY, ANDREW K	
SUITE 800 NASHVILLE,	TN 37219		ART UNIT	PAPER NUMBER
			1786	
			NOTIFICATION DATE	DELIVERY MODE
			07/29/2011	ELECTRONIC

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

richard.myers@stites.com francine.vanaelst@stites.com robin.avery@stites.com

Office Action Summary

Application No.	Applicant(s)	
10/599,334	GOTO ET AL.	
Examiner	Art Unit	
ANDREW K. BOHATY	1786	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the proxisons of 37 CFt 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.

eamed	patent term	adjustment.	See 37	CFR	1.704(b)

- Failu Any	O period for reply its specified above, the maximum ure to reply within the set or extended period for re- reply received by the Office later than three month- ted patent term adjustment. See 37 CFR 1.704(b).	bly will, by statute, cause the application	e SIX (6) MONTHS from the mailing date of this communication, to become ABANDONED (35 U.S.C. § 133), cation, even if timely filed, may reduce any		
Status					
1)🖂	Responsive to communication(s) fi	led on 28 June 2011.			
2a)	This action is FINAL.	2b) This action is non-fi	nal.		
3)	Since this application is in conditio	n for allowance except for f	ormal matters, prosecution as to the merits is		
	closed in accordance with the pract	tice under Ex parte Quayle	, 1935 C.D. 11, 453 O.G. 213.		
Disposit	ion of Claims				
4) 🖂	Claim(s) 7-22 is/are pending in the	application.			
	4a) Of the above claim(s) 7-19 is/are withdrawn from consideration.				
5)	Claim(s) is/are allowed.				
6)🖂	Claim(s) 20-22 is/are rejected.				
	Claim(s) is/are objected to.				
8)	Claim(s) are subject to restr	iction and/or election requir	rement.		
Applicat	ion Papers				
9)	The specification is objected to by t	he Examiner.			
10)	The drawing(s) filed on is/ar	e: a) accepted or b) o	bjected to by the Examiner.		
	Applicant may not request that any obj	ection to the drawing(s) be hel	d in abeyance. See 37 CFR 1.85(a).		
	Replacement drawing sheet(s) including	ng the correction is required if t	the drawing(s) is objected to. See 37 CFR 1.121(d).		
11)	The oath or declaration is objected	to by the Examiner. Note th	e attached Office Action or form PTO-152.		
Priority	under 35 U.S.C. § 119				
12)🖂	Acknowledgment is made of a clair	n for foreign priority under 3	5 U.S.C. § 119(a)-(d) or (f).		
a)	All b) Some * c) None of:				
	 Certified copies of the priorit 	y documents have been red	ceived.		
	Certified copies of the priorit	•			
	3. Copies of the certified copies of the priority documents have been received in this National Stage				
	application from the Internat		1 11		
* (See the attached detailed Office act	on for a list of the certified	copies not received.		
Attachmer	nt(e)				
	ce of References Cited (PTO-892)	4)	Interview Summary (PTO-413)		
2) Notis	on of Draftsontson's Fatent Drawing Review		Paper No(s)/Mail Date	_	
	mation Disclosure Statement(s) (PTO/SB/08 er No(s)/Mail Date	5) L 6) L	Notice of Informal Patent Application Other:		
S. Patent and 1	Trademark Office			-	

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DETAILED ACTION

Continued Examination Under 37 CFR 1.114

- 1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on June 28, 2011 has been entered.
- This Office action is in response to the amendment filed May 31, 2011, which amends claims 12, cancels claims 1 and 4-6, and adds claims 20-22. Claims 7-22 are pending, where claims 7-19 are withdrawn from consideration.
- 3. The examiner points out to the applicant section 821.04(a) of the MPEP which state "Where restriction was required between independent or distinct products, or between independent or distinct processes, and all claims directed to an elected invention are allowable, any restriction requirement between the elected invention and any nonelected invention that depends from or otherwise requires all the limitations of an allowable claim should be withdrawn. For example, a requirement for restriction should be withdrawn when a generic claim, linking claim, or subcombination claim is allowable and any previously withdrawn claim depends from or otherwise requires all the limitations thereof. Claims that require all the limitations of an allowable claim will be rejoined and fully examined for patentability in accordance with 37 CFR 1.104. Claims that do not require all the limitations of an allowable claim remain withdrawn from

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consideration." The examiner points out that for the process claims to be rejoined with the product claims the process claims need to be of the same scope as the product claims.

Response to Amendment

- 4. Applicant's amendment of the claims and cancellation of the claims, filed May 31, 2011, has caused the withdrawal of the rejection of claims 1 and 4 under 35 U.S.C. 103(a) as being unpatentable over Tamano et al. (US 5,811,834) in view Doi et al. (WO 03/046108) as set forth in the Office action mailed March 31, 2011.
- Applicant's amendment of the claims and cancellation of the claims, filed May 31, 2011, has caused the withdrawal of the rejection of claims 1 and 4 under 35 U.S.C. 103(a) as being unpatentable over Murase et al. (JP2004-095221) as set forth in the Office action mailed March 31, 2011.
- 6. Applicant's amendment of the claims and cancellation of the claims, filed May 31, 2011, has caused the withdrawal of the rejection of claims 1 and 4 under 35 U.S.C. 103(a) as being unpatentable over Murase et al. (JP2004-095221) in view of Spaochak et al. (WO 2005/073340) as set forth in the Office action mailed March 31, 2011.
- Applicant's amendment of the claims and cancellation of the claims, filed May 31,
 1011, has caused the withdrawal of the rejection of claims 1 and 4-6 under 35 U.S.C.
 103(a) as being unpatentable over Matsuura et al. (JP 2003-317965) as set forth in the
 Office action mailed March 31, 2011.

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8. The unexpected results under 37 CFR 1.132 filed May, 31, 2011 is insufficient to overcome the rejection of records as set forth in the last Office action because: it is well known in the art that using a wet method such as spin coating will lead to a film that has fewer pinholes than a layer made using vapor deposition. This is shown in Hosokawa et al. (US 5,389,444), which specifically teaches that the spin coating method is preferred over other methods, including vapor deposition, because it leads to uniforms with fewer pinholes compared to the other methods (column 35 lines 6-31). This teaching by Hosokawa shows the applicant's results are predictable; therefore, the applicant's unexpected results are insufficient.

Response to Arguments

 Applicant's arguments with respect to claims 1 and 4-6 have been considered but are moot in view of the new ground(s) of rejection.

Claim Rejections - 35 USC § 103

- 10. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 11. The factual inquiries set forth in *Grahamv*. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:

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Determining the scope and contents of the prior art.

2. Ascertaining the differences between the prior art and the claims at issue.

3. Resolving the level of ordinary skill in the pertinent art.

- Considering objective evidence present in the application indicating obviousness or nonobviousness.
- 12. Claim 20 is rejected under 35 U.S.C. 103(a) as being unpatentable over Tamano et al. (US 5,811,834) (hereafter "Tamano") in view Doi et al. (WO 03/046108), where Tanaka et al. (US 2005/0106413) (hereafter "Tanaka") is used as the English equivalent and Hosokawa et al. (US 5,389,444) (hereafter "Hosokawa").
- 13. Regarding claim 20, Tamano teaches a light emitting device composed only of a hole injection layer and a light emitting layer disposed between the anode and the cathode; therefore, the light emitting layer is acting as the electron transporting layer as well (column 23 lines 39-55). Tamano teaches the light emitting layer can be composed of a phosphorus containing organic compound (compounds (35) and (36) column 23 lines 29-38). Compounds (35) and (36) are both nonionic and have molecular weights of 1401.53 g/mol and 1465.53 g/mol respectively. Compound (35) reads on applicant's formula (1), where Ar¹ is a substituted aromatic ring residue (substituted phenyl group) and Ar² and Ar³ and unsubstituted aromatic ring residues (phenyl groups). Tamano teaches that the light emitting layer can be made using a wet method and the solvent can be ethanol (column 25 lines 11-26). Tamano teaches that the hole injection layer can compose of electrically conductive polymers (column 49-67).
- 14. Tamano does not specifically teach an electrically conductive polymer that can be used in the hole injection layer that is insoluble in alcohols.

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15. Tanaka teaches a light emitting device comprising an anode, a hole injection layer, a light emitting layer/electron transporting layer, and a cathode (paragraph [0178]). Tanaka teaches the hole injection layer is composed of PEDOT:PSS (paragraph [0178]). Tanaka teaches the PEDOT:PSS decreases the drive voltage and improves the hole injection efficiency of the electroluminescent device.

- 16. Hosokawa teaches that the spin coating method is preferred over other methods, including vapor deposition, because it leads to uniforms with fewer pinholes compared to the other methods (column 35 lines 6-31).
- 17. It would have been obvious to one of ordinary skill in the art at the time the invention was made to substitute electrically conductive polymer of Tamano for PEDOT:PSS as taught by Tanaka. The substitution would have been one known conductive polymer that can be used in the hole injection layer for another conductive polymer and would lead to the predictable results of using PEDOT:PSS as a hole injection material in a light emitting device. The motivation would have been to use a hole injection material that decreases the drive voltage and improves the hole injection efficiency of the device.
- 18. Although Tanaka is silent on the solubility of PEDOT:PSS, PEDOT:PSS is a compound taught by the applicant that is not soluble in alcohols; therefore, PEDOT:PSS is inherently insoluble in alcohols.
- 19. The combination would lead to a device with an anode, a hole injection layer composed of PEDOT:PSS, which is insoluble in alcohols, a light emitting/electron transporting layer composed of a phosphorus containing compound, which is soluble in

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ethanol and can be deposited by a wet method, such as spin coating,, and a cathode as claimed. The motivation to make the layers using a spin coating method would be to lead to a layer with fewer pinholes that when made using different techniques.

- 20. Claim 20 is rejected under 35 U.S.C. 103(a) as being unpatentable over Murase et al. (JP2004-095221) (hereafter "Murase"), where a machine translation is used as an English language document, in view of Hosokawa et al. (US 5,389,444) (hereafter "Hosokawa").
- 21. Regarding claim 20, Murase teaches an electroluminescent device comprising an anode and a cathode and a hole transporting layer and an electron transporting layer found between the two electrodes (paragraphs [0005]). Murase teaches the hole transporting layer can be composed of NPD, which the applicant teaches as a hole transporting material that is not soluble in alcohols (paragraph [0015]). Murase teaches the electron transporting material can be a non-ionic phosphine compound and the phosphine compound can have the following formula, formula (1), where Ar¹, R¹, and R³ can be aryl groups, such as benzene, biphenyl, naphthyl, and phenanthrene (paragraphs [0028]-[0038] and [0043]), which meets applicant's formula (1). Murase teaches the electron transporting layer can be made by using spin coating a wet method (paragraph [0060]). Murase teaches electroluminescent devices that comprise the phosphine oxide have excellent thermal stability, high luminous efficiency, low drive voltage, and excellent color purity (paragraph [0078]).

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 Murase does not specifically teach an electroluminescent device comprising the applicant's claimed invention.

- 23. Hosokawa teaches that the spin coating method is preferred over other methods, including vapor deposition, because it leads to uniforms with fewer pinholes compared to the other methods (column 35 lines 6-31).
- 24. It would have been obvious to one of ordinary skill in the art at the time the invention was made to make at electroluminescent device comprising in order an anode, a hole transporting layer composed of NPD, an electron transporting layer composed of a phosphine oxide of Murase's formula (1), where Ar¹, R¹, and R² are an aryl group such as benzene, biphenyl, naphthyl, and phenanthrene, a cathode and where the electron transporting layer is formed using spin coating where the solvent is ethanol. The motivation would have been to make an electroluminescent device with excellent thermal stability, high luminous efficiency, low drive voltage, and excellent color purity. The motivation to use spin coating would have been to make a layer with fewer pinholes then other well known methods.
- 25. Claim 20 is rejected under 35 U.S.C. 103(a) as being unpatentable over Murase et al. (JP2004-095221) (hereafter "Murase"), where a machine translation is used as an English equivalent, in view of Spaochak et al. (WO 2005/073340) (hereafter "Spaochak") and Hosokawa et al. (US 5,389,444) (hereafter "Hosokawa").
- Regarding claim 20, Murase teaches an electroluminescent device comprising an anode and a cathode and a hole transporting layer and an electron transporting layer

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found between the two electrodes (paragraphs [0005]). Murase teaches the hole transporting layer can be composed of NPD, which the applicant teaches as a hole transporting material that is not soluble in alcohols (paragraph [0015]). Murase teaches the electron transporting material can be a non-ionic phosphine compound and the phosphine compound can have the following formula, formula (1), where Ar¹, R¹, and R³ can be aryl groups, such as benzene, biphenyl, naphthyl, and phenanthrene (paragraphs [0028]-[0038] and [0043]), which meets applicant's formula (1). Murase teaches the compounds can contain two phosphine oxides (formula (2)). Murase teaches the electron transporting layer can be made by using spin coating a wet method (paragraph [0060]). Murase teaches electroluminescent devices that comprise the phosphine oxide have excellent thermal stability, high luminous efficiency, low drive voltage, and excellent color purity (paragraph [0078]).

- Murase does not specifically teach an electroluminescent device comprising the applicant's claimed invention.
- 28. Spaochak teaches electroluminescent devices that are comprised of compounds containing diphosphines and these diphosphine are electron transporting (page 13 lines 6-13). Spaochak teaches the phosphine compounds to have the following structures, PO1 and PO8 (Figure 3). PO1 and PO8 are the same as the applicant's compounds (6-1) and (6-3); therefore, PO1 and PO8 are inherently soluble in alcohols.
- 29. Hosokawa teaches that the spin coating method is preferred over other methods, including vapor deposition, because it leads to uniforms with fewer pinholes compared to the other methods (column 35 lines 6-31).

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30. It would have been obvious to one of ordinary skill in the art at the time the invention was made to make at electroluminescent device comprising in order an anode, a hole transporting layer composed of NPD, an electron transporting layer composed of a phosphine oxide, a cathode and where the electron transporting layer is formed using spin coating where the solvent is ethanol. It would have been obvious to substitute the phosphine compounds of Murase for the phosphine compounds of Spaochak (PO1 and PO8). The substitution would have been one known electron transporting phosphine oxide for another, with the expected results of using phosphine oxides (PO1 and PO8) in the electron transporting layer of an electroluminescent device. The motivation to make the device with the phosphine compounds would have been to make an electroluminescent device with excellent thermal stability, high luminous efficiency, low drive voltage, and excellent color purity. The motivation to use spin coating would have been to make a layer with fewer pinholes then other well known methods.

- 31. Claims 20-22 are rejected under 35 U.S.C. 103(a) as being unpatentable over Matsuura et al. (JP 2003-317965) (hereafter "Matsuura"), where a machine translation is used as an English equivalent, in view of Hosokawa et al. (US 5,389,444) (hereafter "Hosokawa").
- 32. Regarding claims 20-22, Matsuura teaches an electroluminescent device comprising an anode and a cathode and a hole transporting layer and an electron transporting layer found between the two electrodes (paragraphs [0079]). Matsuura

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teaches the hole transporting layer can be composed of NPD, which the applicant teaches as a hole transporting material that is not soluble in alcohols (paragraphs [0091] and [0092]). Matsuura teaches the electron transporting material can be a non-ionic phosphine compound and the phosphine compound can have the following formula, formula (2), where X can be oxygen and R₂₁-R₂₃ can be aryl groups, such as phenyl (paragraphs [0017]-[0042] and [0044]). Matsuura teaches a similar formula (5), which is similar to formula (2), except that the X group is missing, but in both formulae R₂₁-R₂₃ and R₅₁-R₅₃ can be the same thing (paragraph [0068]). Matsuura teaches that



the following compound represents formula (5),

(paragraph [0073]).

Matsuura teaches the electron transporting layer can be made using spin coating (paragraph [0099]). Matsuura teaches that electroluminescent devices that use these phosphorous containing compounds have improved luminescence luminosity and lifetime (paragraph [0148]).

- Matsuura does not specifically teach a compound that reads on applicant's formulas (2) and (3).
- 34. Hosokawa teaches that the spin coating method is preferred over other methods, including vapor deposition, because it leads to uniforms with fewer pinholes compared to the other methods (column 35 lines 6-31).

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35. It would have been obvious to one of ordinary skill in the art at the time the invention was made to make a phosphine oxide compound with the following structure,

anode, a hole transporting layer composed of NPD, an electron transporting layer

composed of

and deposited using a spin coating method where an

alcohol is a solvent, and a cathode. The made compound,

structure that is similar to applicant formula (J), which the applicant's teaches is

inherently soluble in alcohols: therefore.

would be insoluble in

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alcohols. Matsuura teaches a similar compound to

compound does not contain phosphine oxides, but Matsuura teaches that formula (2) and formula (5) only differ in that one contains an oxide: therefore, it would have been obvious to one of ordinary skill in the art the make the phosphine oxides in the compound taught by Matsuura. The motivation to make the electroluminescent device with the phosphine oxide would have been to improve luminescence luminosity and lifetime of the device. The motivation to use spin coating would have been to make a layer with fewer pinholes then other well known methods.

Conclusion

- 36. Any inquiry concerning this communication or earlier communications from the examiner should be directed to ANDREW K. BOHATY whose telephone number is (571)270-1148. The examiner can normally be reached on Monday through Thursday 8:00 am to 5:30 pm EST and every other Friday from 8:00 am to 4:30 pm EST.
- 37. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Jennifer Chriss can be reached on (571)272-7783. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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38. Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/A. K. B./ Andrew K. Bohaty Patent Examiner, Art Unit 1786

/Dawn L. Garrett/ Primary Examiner, Art Unit 1786